► AUTOMOTIVE



Precision. On point.

FEIN, the full-range supplier for precision screw applications in industrial series production.



The FEIN AccuTec screwdrivers – for absolute process reliability, outstanding cost-effectiveness and maximum precision.

FEIN ACCUTEC screwdrivers are specially developed for the stringent requirements of industrial series production. They offer outstanding repeat accuracy, maximum precision and enormous flexibility. Fully adjustable across large torque ranges, they master numerous different screw applications and the programmable models permit the handling of individual torque-rate joints.

FEIN ACCUTEC screwdrivers are fully equipped for continuous use in industry.

- ▶ Outstanding ergonomics and short designs.
- ▶ Maximum functionality and a simple operating concept.
- ► High quality screw connections in the 6 to 531 lbf in (0.7 to 60 Nm) torque range.
- ▶ Infinitely variable setting of no-load speeds from 20 to a maximum of 950 rpm.



FEIN advantages:

Brushless FEIN PowerDrive motors with high efficiency for up to 30% more screw applications per battery charge.

High screw application quality thanks to low starting torques, independent of the screwdriving applications. Industrial-quality FEIN li-ion batteries with SafetyCell technology for maximum durability.

Low maintenance costs due to long service life.

Process-optimized shut-off screwdrivers are certifiable according to ISO 5393 and satisfy the MFU machine capability test according to VDI/VDE 2647.

Made in Germany.



FEIN ACCUTEC baton offset screwdrivers

Very short, baton offset screwdriver for precise screw applications with repeat accuracy, even in tight spaces.



FEIN ACCUTEC pistol grip screwdrivers

Lightweight pistol grip screwdrivers with outstanding ergonomics for fatigue-free work.



FEIN ACCUTEC ParameterControl

Complex screw applications can be divided into as many as seven segments and processed individually with the programmable FEIN ACCUTEC PC screwdrivers.



FEIN Accutec ASW with up to 531 lbf in (60 Nm): highly flexible, powerful, precise and on point.

The FEIN ACCUTEC ASW 18 baton offset screwdriver is the latest development for the field of industrial series production. It not only reliably masters screw applications up to 531 lbf in (60 Nm), but does so with unrivaled speed. Not only are the maximum torque and speed values impressive. Both parameters can be individually adjusted over a large range, which ensures maximum flexibility.

FEIN advantages:

Compact shape for work in difficult-to-reach spots. Maintenance-free, brushless FEIN PowerDrive motor. Restart delay and protection.

High screw application quality thanks to the lowest starting torque tolerances.

Consistent, precise tightening torque.

Freely programmable

Only from FEIN, for both forward and reverse operation.

Using the standard ParameterControl function.

Can also be adjusted for complex torque-rate joints.

Compact design

The short overall length combined with ergonomic design ensures excellent accessibility.

Adjustable angle head

For precise screw applications, even in difficult-to-reach spots.



Mechanical clutch

The torque can be precisely set over a large range and called up with repeat accuracy.

FEIN li-ion batteries

are available with 2.5 Ah and 5 Ah.

FEIN battery technology

With charge indicator. Operable to -4°F (-20°C).

Innovative FEIN batteries with SafetyCell

technology.

FEIN PowerDrive motor

ACCUTEC ACCUTEC

Practically no wear. Twice the service life. 30% more efficient. 100% more endurance per charge.

The FEIN Accutec baton offset screwdrivers at a glance.

FEIN ACCUTEC baton offset screwdrivers up to 124 ibf/in (14 Nm) for 14.4-volt li-ion batteries							
Model		ASW 14-6	ASW 14-10	ASW 14-14			
Torque range	lbf in (Nm)	13 - 54 (1.5 - 6)	17 - 89 (2 – 10)	26 - 124 (3 - 14)			
No-load speed	rpm	650	500	400			
Voltage	٧	14.4	14.4	14.4			
Weight with battery and angle head (according to EPTA)	lbs (kg)	3.1 (1.4)	3.1 (1.4)	3.1 (1.4)			
Cmk value (based on 6 Sigma)		>1.67 at (± 10%)	>1.67 at (± 10%)	>1.67 at (± 10%)			
Order Number		7 112 40 09 95 0	7 112 42 09 95 0	7 112 58 09 95 0			

Delivery does not include battery, charger, angle head or torque wrench.

Programmable FEIN ACCUTEC baton offset screwdrivers up to 266 lbf/in (30 Nm) for 14.4-volt li-ion batteries							
Model		ASW 14-6 PC	ASW 14-10 PC	ASW 14-14 PC	ASW 14-30 PC		
Torque range	lbf in (Nm)	13 - 54 (1.5 - 6)	17 - 89 (2 – 10)	26 - 124 (3 – 14)	106 - 265 (12 – 30)		
No-load speed	rpm	50 – 670	50-670	50 – 500	20-240		
Voltage	٧	14.4	14.4	14.4	14.4		
Weight with battery and angle head (according to EPTA)	lbs (kg)	3.1 (1.4)	3.1 (1.4)	3.1 (1.4)	4.4 (2.0)		
Cmk value (based on 6 Sigma)		>1.67 at (± 10%)	>1.67 at (± 10%)	>1.67 at (± 10%)	>1.67 at (± 10%)		
Order Number		7 112 50 09 95 0	7 112 51 09 95 0	7 112 52 09 95 0	7 112 53 09 95 0		

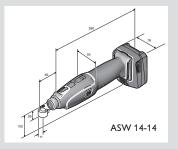
Delivery does not include battery, charger, angle head or torque wrench. ASW 14-30 PC does not include battery, charger or torque wrench.

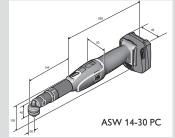
Programmable FEIN ACCU	TEC bator	n offset screwdrivers up	to 531 lbf/in (60 Nm) fo	r 18-volt li-ion batteries
Model		ASW 18-30 PC	ASW 18-45 PC	ASW 18-60 PC
Torque range	lbf in (Nm)	106 - 265 (12 – 30)	177 - 398 (20 - 45)	221 - 531 (25 - 60)
No-load speed	rpm	30-420	25-310	20-230
Voltage	٧	18	18	18
Weight with 18-volt, 5 Ah battery and angle head (according to EPTA)	lbs (kg)	4.6 (2.1)	4.6 (2.1)	5.0 (2.3)
Cmk value (based on 6 Sigma)		>1.67 at (± 10%)	>1.67 at (± 10%)	>1.67 at (± 10%)
Order Number		7 112 62 60 09 0	7 112 63 60 09 0	7 112 64 60 09 0

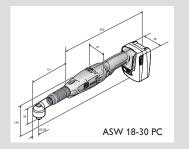


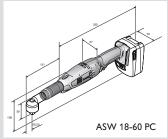
Delivery does not include battery, charger, angle head or torque wrench.

Measurement form









FEIN Accutec ASM: Over 1 million screw connections.

The FEIN ACCUTEC pistol grip ASM screwdrivers – built for the most exacting speed and precision requirements. The electronically controlled motor speed keeps the nominal rpm constant over a broad range of torque up to the shutoff torque. This saves time in soft screw applications. The FEIN li-ion battery provides significantly more screw applications per charge and a longer operating period in assembly.

FEIN advantages:

Maintenance-free, brushless PowerDrive Motor for up to 30% more screw applications per battery charge.

No drop in speed until torque is cut off.

Long operating periods thanks to high performance liion batteries.

Machine data read-out possible using ParameterControl software.



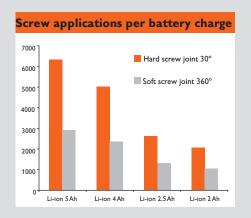
FEIN Accutec pistol grip screwdrivers at a glance.

FEIN ACCUTEC AS	FEIN ACCUTEC ASM pistol-grip screwdrivers up to 106 lbf/in (12 Nm) for 14.4-volt li-ion batteries							
Model		ASM 14-2	ASM 14-6	ASM 14-9	ASM 14-12			
		NEW						
Torque range	lbf in (Nm)	6 - 17 (0.7 - 2)	10 - 54 (1.2 – 6)	17 - 80 (2 - 9)	26 - 106 (3 – 12)			
No-load speed	rpm	350	600	600	500			
Voltage	٧	14.4	14.4	14.4	14.4			
Weight with battery (according to EPTA)	lbs (kg)	2.9 (1.3)	2.9 (1.3)	2.9 (1.3)	2.9 (1.3)			
Tool mount	in	1/4 in hexagonal socket						
Cmk value (based on 6 Sign	ma)	>1.67 at (± 12%)	>1.67 at (± 10%)	>1.67 at (± 10%)	>1.67 at (± 10%)			
Order Number		7 112 60 09 95 0	7 112 28 09 95 0	7 112 59 09 95 0	7 112 57 09 95 0			

Does not include battery or charger.

Programmable FEIN Accutec pistol grip screwdrivers up to 106 lbf/in (12 Nm) for 14.4-volt li-ion batteries							
Model		ASM 14-2 PC	ASM 14-6 PC	ASM 14-9 PC	ASM 14-12 PC		
		NEW					
Torque range	lbf in (Nm)	6 - 17 (0.7 - 2)	10 - 54 (1.2 - 6)	17 - 80 (2 - 9)	26 - 106 (3 – 12)		
No-load speed	rpm	50-700	50 – 950	50-700	50-700		
Voltage	٧	14.4	14.4	14.4	14.4		
Weight with battery (according to EPTA)	lbs (kg)	2.9 (1.3)	2.9 (1.3)	2.9 (1.3)	2.9 (1.3)		
Tool mount	in	1/4 in hexagonal socket					
Cmk value (based on 6 Sig	ma)	>1.67 at (± 12%)	>1.67 at (± 10%)	>1.67 at (± 10%)	>1.67 at (± 10%)		
Order Number		7 112 61 09 95 0	7 112 54 09 95 0	7 112 55 09 95 0	7 112 56 09 95 0		

Does not include battery or charger.





All FEIN li-ion batteries feature SafetyCell technology: A separate communication cable protects the battery and the machines from overloading, overheating and deep discharge. That makes FEIN battery technology durable and safe.

FEIN Accutec with ParameterControl – precision for individual screwdriving applications.

In response to increasingly complex assembly procedures, FEIN offers perfect solutions for almost all production processes. Going beyond the standard product range, FEIN ACCUTEC ParameterControl screwdrivers are available for individual screwdriving applications.

Using freely programmable parameters such as angle of rotation, time, torque, speed and rotation direction, the tightening behavior of every screw joint can be precisely set in up to seven program steps.

The constant monitoring of parameters during the screwdriving application ensures a high level of reliability. This leads to a significant increase in quality and measurably optimizes the procedures in volume production.

FEIN ACCUTEC screwdrivers with ParameterControl are therefore the best choice, including from an economic viewpoint.



FEIN advantages:

No loss of speed when driving screws in the individual levels thanks to FEIN speed monitoring.

Unlimited programmable parameters: speed, direction, rotation angle, torque threshold, time.

Recording of screw connections made and calibration data takes place in the maintenance module.

Exact adjustment to the specific screwdriving application due to individual programming.

The parameters can be set individually in up to seven program steps.

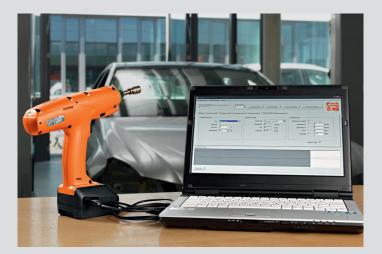
The parameters can also be set for reverse running.

 $100\,\%$ process-optimized. Adjustable error criteria prevent manipulation of the screwdriving process.

Secure machine programming using an integrated interface and the included software.

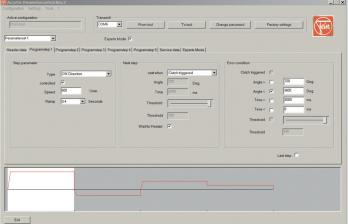
Protection of the machine from unintended access, by means of factory-installed password.

FEIN ParameterControl Software



Individual programming in only a few steps:

- ► Easy entry of required data at the computer.
- ► Transfer over an interface integrated into the screwdriver.



► Storage of the data on the computer for later reuse. For example, when machines are exchanged.

ASW 14/18 accessories

Code sleeve set

For color identification of variants.



	Pack	Order Number
Assorted colors	7	3 05 01 352 02 0
Blue	10	3 05 01 355 01 0
Red	10	3 05 01 356 01 0
Orange	10	3 05 01 357 01 0
Yellow	10	3 05 01 358 01 0
Gray	10	3 05 01 353 01 0
Green	10	3 05 01 354 01 0
Black	10	3 05 01 352 01 0

Safety housing for baton offset screwdrivers



Order Number				
3 21 74 014 010				
3 21 74 024 010				

Angle head with output < 124 lbf in (14 Nm)



	Order Number
Basic	
¼ in external square	9 01 02 014 01 0
QuickIN ¼ in	9 01 02 012 01 0
hexagonal socket	7 01 02 012 01 0
3/8 in external square	9 01 02 013 01 0

Angle head with output > 265 lbf in (30 Nm)



	Order Number
398 lbf in (30/45 Nm)	9 01 02 015 02 0
external square	7 01 02 013 02 0
531 lbf in (60Nm)	9 01 02 016 02 0
external square	7 01 02 010 02 0

Straight output



-	Order Number
1/4 in hexagonal socket	9 01 06 001 02 0
3/8 in external square	9 01 06 002 02 0

Plastic cover

for angle heads. For protection of the workpiece surface from mechanical damage.



	C)rd	er	Nun	nbe
14 Nm)	3	14	28	166	00

up	to	124	lbf ir	า (14	Nm)	3	14	28	166	00	0
up	to	398	lbf ir	ı (45	Nm)	3	21	74	022	01	0
up	to	531	lbf ir	n (60	Nm)	3	21	74	021	01	0

Clamp adapter for premium angle head up to 124 lbf in (14 Nm)

With 1/4" external square, suitable for closed Lübbering geared offset heads adapter A.



Order Number	6 39 01 046 00 0

ASW 14 extension

3-25/64 in (86 mm). For reduction of reaction torque.



Order Number	6 42 03 004 01 0

ASW 18 extension

3-15/16 (100 mm). For reduction of reaction torque.



ASW handle

For ASW14-30 and all ASW 18 models.

Order	Number	3 21	19	150	01	0

ASM accessories

Code sleeve set

For color identification of variants.

	Pack	Order Number
Assorted colors	7	3 05 01 345 02 0
Blue	10	3 05 01 348 01 0
Red	10	3 05 01 349 01 0
Orange	10	3 05 01 350 01 0
Yellow	10	3 05 01 351 01 0
Gray	10	3 05 01 346 01 0
Green	10	3 05 01 347 01 0
Black	10	3 05 01 345 01 0

AccuTec ASM protective housing

To prevent workpieces from damage.



Order Number 3 14 20 120 01 0

ParameterControl accessories

Programming adapter

For all ACCUTEC ParameterControl models. Price includes: Software on USB card incl. operating instructions, adapter and connecting cable.





Li-ion batteries				
Battery type				
Voltage	12 V	14.	4V	14.4 V
Capacity	2.5 Ah	2.5	Ah	5 Ah
Weight	0.55 lbs (250 g)	0.88 lbs	(400 g)	1.32 lbs (600 g)
Order number 1 pack	9 26 04 168 02 0 9 26 04 170 02 0		9 26 04 172 02 0	
Order number 15 pack	- 9 26 04 170 03		170 03 0	9 26 04 172 03 0
Battery type				
Voltage	18 V		18 V	
Capacity	2.5 Ah		5 Ah	
Weight	0.99 lbs (450 g)		1.54 lbs (700 g)	
Order number 1 pack	9 26 04 171 02 0		9 26 04 173 02 0	
Order number 12 pack	9 26 04 171 03 0		9 26	04 173 03 0

Battery protection shells



Order Number
3 21 74 015 01 0
3 21 74 016 01 0
3 21 74 020 00 0
3 21 74 019 00 0

Battery chargers			
Model		ALG 30	ALS 40
Insert		1	4
Input voltage	٧	120	120
Frequency	Hz	60	60
Power consumption	W	100	400
Output voltage	٧	6.0-25.2	6.0-25.2
Max. charging current	mA	5,000	5,000
Capacity	Ah	0.8-7.5	0.8 – 7.5
Ambient temperature	°F (°C)	0-113 (0-45)	0-113 (0-45)
Charging time	min.	20-60	20-60
NiCad 1.25 Ah charging time	min.	25	25
NiCad 3 Ah charging time	min.	60	60
Li-ion 2.6 Ah charging time	min.	45	45
Weight	lbs(kg)	1.5 (0.7)	16.5 (7.5)
Order Number		9 26 04 101 01 0	9 26 04 119 01 0

General accessories for all machines

Charger adapter

for the interface of NiCad and NiMH batteries on ALS 40, ALG 40 and ALG 30 chargers.



	Order Number	9 26 04 103 01
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Adjustment wrench

Torque adjustment wrench for ASM and ASW 9/10/14 / 18 models.



Order Number	3 21 23 002 00 6

Machine holder

Tool storage for all FEIN ACCUTEC models.



Order Number 3 21 26 012 01 0

Balancer

Secure "zero-gravity" suspension of equipment and power connection.



High tensile strength nylon rope					
Adjustable load	Weight	Factory setting	max. rope extension	Order Number	
1.1 - 3.3 lbs (0.5 - 1.5 kg)	0.77 lbs (0.35 kg)	2.2 lbs (1 kg)	2.9 ft (0.9 m)	9 08 01 012 00 8	
3.3 - 5.5 lbs (1.5 - 2.5 kg)	0.77 lbs (0.35 kg)	4.4 lbs (2 kg)	2.9 ft (0.9 m)	9 08 01 023 00 1	
Wire cable					
Adjustable load	Weight	Factory setting	max. rope extension	Order Number	
1.1 - 3.3 lbs (0.5 - 1.5 kg)	0.77 lbs (0.35 kg)	2.2 lbs (1 kg)	2.9 ft (0.9 m)	9 08 01 052 00 4	
3.3 - 5.5 lbs (1.5 - 2.5 kg)	0.77 lbs (0.35 kg)	4.4 lbs (2 kg)	2.9 ft (0.9 m)	9 08 01 037 00 9	

FEIN advantages:

Small size.
Uniform tension.
Easily adjusted.
Coiled power cord available as an accessory.



Steel cable				
Adjustable load	Weight	Factory setting	max. rope extension	Order Number
2.2 - 6.6 lbs (1 - 3 kg)	7 lbs (3.5 kg)	4.4 lbs (2 kg)	6.6 ft (2.0 m)	9 08 01 024 00 9
5.5 - 11 lbs (2.5 - 5 kg)	7 lbs (3.5 kg)	7.7 lbs (3.5 kg)	6.6 ft (2.0 m)	9 08 01 025 00 3

FEIN advantages:

Uniform tension.
Non-fraying steel cable.
Coiled power cord available as an accessory.

ASM/ASW hanger



Dimensions (HxWxD): $5-4/5 \times 1-3/8 \times 1/9$ in (147x35x2.8 mm)

Order Number 3 21 25 050 00 7

ASCM 12

The highest-performance cordless drill/driver with brushless motor, 4-speed gearbox and removable chuck. Ideal for pre-tightening.

Technical specifications	
Model	4-speed cordless drill/driver ASCM 12 C
Technical features	Brushless FEIN PowerDrive motor. 4-speed all-metal gearbox. Removable solid metal chuck. FEIN li-ion battery with SafetyCell technology. Compact design.
Battery voltage	12 V
Battery capacity	2.5 Ah
No-load speed	400/700/1,400/2,500 rpm
Max. torque (hard/soft)	354 / 177 lbf in (40 / 20 Nm)
Max. screw size	5/16 x 7-7/8 in (8x200 mm)
Weight with battery	2.43 lbs (1.1 kg)
Price includes	1 cordless drill/driver, 1 removable drill chuck, 1 belt clip and bit garage
Order Number	7 116 10 28 09 0







FEIN cordless impact wrenches – extremely robust for tough jobs.

The FEIN ASCD 18 cordless impact wrenches set new standards: they enable low-recoil installation and removal of bolts with extremely high torque, up to 1398 lbs in (158Nm). They are extremely compact and robust due to the lightweight, glass fiber reinforced housing. FEIN cordless impact wrenches impress thanks to unrivaled ergonomics, maximum efficiency and reliability.

Technical specifications	
Model	Cordless impact driver ASCD 18 W4
Technical features	4-pole DC motor with overload protection. FEIN li-ion battery with SafetyCell technology. ¼ in hexagonal mount. Compact design. Radial impact function.
Battery voltage	18V
Battery capacity	4 Ah
No-load speed	2,200 rpm
Impacts	3,200 rpm
Max. torque	1398 lbf in (158 Nm)
Max. screw Ø	M14
Weight	3.97 lbs (1.8 kg)
Price includes	1 cordless impact wrench
Order Number	7 115 02 28 09 0



The emission values (noise / vibration) for FEIN power tools can be found at www.fein.com/vibration

Still have questions? Your specialty dealer will be happy to help:

DE: C. & E. Fein GmbH, Tel. 07173 183-0, www.fein.com

US: FEIN Power Tools Inc., Phone 1-412-922-8886, Toll Free: 1-800-441-9878, **www.feinus.com**

CA: FEIN Canada, Phone 905 890-1390, Toll Free: 1-800-265-2581, Toll Free (Français): 1-800-789-8181, www.fein.ca